

I Claim,

1. A central positioning device for a labeling machine of heat shrinkable film, said central positioning device comprising an upper section and a lower section; the upper section being made in conic form with a flattened wedge top; the lower section being made in a cylindrical form; the upper section and the lower section being connected to each other by means of a fastener; a positioning member being provided at an upper end of the lower section; the upper section being capable of revolving to adjust its angle and secured in position by means of the positioning member; the heat shrinkable film being pushed from the upper section to the lower section for changing its orientation; a logo printed on the heat shrinkable film wrapping around a square (or a rectangular) bottle on each surface of the bottle at where required; and folding marks on the heat shrinkable film merely falling on corners of the square bottle and being secured in position.
2. A central positioning device for a labeling machine of heat shrinkable film as claimed in Claim 1, wherein, a protrusion and a recess are respectively provided to the upper and the lower sections of the central positioning device; a screw hole being each disposed at a center of the upper section and a center of the lower sections; the upper and lower sections being connected by having two ends of the fastener to penetrate through the screw holes; a locking bolt being laterally provided at the upper end of the lower section; and the locking bolt securing the upper section in position by holding against the protrusion of the upper section.
3. A central positioning device for a labeling machine of heat shrinkable film as claimed in Claim 1, wherein, the fastener is directly molded at the center of the protrusion of the upper section or at the center of the recess of the lower section of the central positioning device.